

Lightning Time Savers

presents

"The QDC Blitz"

WHAT IS *"THE QDC BLITZ"*?

- Three- or four- day in-plant quick die change training and implementation seminar.
- Program used to reduce changeover time on one press by 50%, guaranteed, with NO capital investment!

WHO WILL BENEFIT FROM ATTENDING?

- Press operators
- Set-up personnel
- Scheduling
- Maintenance
- Tool room
- Production Manager
- Supervisors

HOW CAN WE GUARANTEE RESULTS?

- By using proven techniques and hands-on training with the people effected by the change, LTS personnel will teach, critique, and perfect changeovers resulting in their first "Success Story".
- "Before" and "After" videos provide proof-positive that changeover reduction can be a reality in each and every press shop in America.

No one else has the experience or techniques capable of ensuring 50% reduction in changeover time without capital expenditure.

We are the
Quick Die Change Specialists

859-223-9277

Lightning Time Savers QDC Blitz Program

Using Classroom Training to Improve Out-of-Press Set-ups and Reduce Changeover

Frigidaire Co. Springfield, TN	Lightning Time Savers (LTS) reduced the average changeover on one 300-ton press from 69 to 19 minutes after three days of classroom and hands-on training.
H.E. Williams Co. Carthage, MO	LTS reduced average changeover on one 200-ton press from 68 minutes to 12 minutes upon completion of a Four-day Quick Die Change Training Seminar.
Milbank Mfg. Kansas City, MO	The four-day Quick Die Change Seminar conducted by LTS helped Milbank Manufacturing reduce average changeovers on one 400-ton coil -feed press from 74 minutes to 15 minutes.
Metalsa S.A. de C.V Monterrey, MX	Three days of classroom and hands-on training reduced the average changeover on a five-press press pressline from 75 minutes to 30 minutes.
Navistar Corporation Springfield, OH	Average changeover was reduced from 90 minutes to 30 minutes on four major presslines after conducting a four-day classroom training seminar.
Textron Turfcare Lincoln, NE	Four-day classroom and hands on training reduced average changeover on a 150-ton OBI press from 35 minutes to 9 minutes.
Schlage Lock Co. San Francisco, CA	Classroom and hands-on training reduced average changeover on five 200-ton coil-fed from 55 minutes to 15-minutes in just three days.
Case Corporation Racine, WI	Changeover time was reduced from 60 minutes to 15 minutes on two 400-ton straight-side presses after a Three-Day Quick Die Change training session.
Engineered Plastics Corp. Menomonee, WI	Two-days of training reduced changeover on six mold machines from 70 to 30 minutes.
A.O. Smith Owosso, MI	Three-day classroom and hands-on training reduced the average changeover on one 300-ton coil-feedpress from 36 to 14-minutes.

References:

Mr. Terry Howdyshell, Production Manager, A.O. Smith Corporation, (989) 723-7866
Mr. Noel Hanni, Engineer, Mayflower Vehicle Systems, (304) 744-4601
Mr. Ismael Castro, Metalsa, 011-52 83-69-8313
Mr. Dave Kadavy, Quick Change Project Manager, Textron Turf-Care, (402) 745-9581
Mr. Brad Graham, Production Manager, Electrolux Home Products, (615) 382-1973
Mr. Weldon Graham, Production Manager, H.E. Williams, (417) 358-4065

“We had invested heavily in the equipment required to perform quick die change, but had not realized many of its benefits....With no additional investment, the simple concepts of prestaging, team setups, and ownership enabled us to achieve an 80% reduction in setup times within two weeks. Our input has increased by over 40%, and the setup team is anxious to apply these same concepts throughout the rest of the plant”

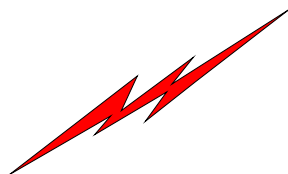
Sean McDermott
Operations Manager
Schlage Lock Company

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Additional Successes

- ◇ Champion Laboratories, Albion, IL
Eddie Bare, QDC Project Coordinator
618-445-5240
Three-day seminar reduced changeover time on a 200-ton coil-fed press from 49- to 12-minutes.
- ◇ Champion Laboratories, West Salem, IL
Dan Greifzu, QDC Project Manager
618-456-2257
Three-day seminar reduced changeover time on a 200-ton coil-fed press from 44- to 10-minutes.
- ◇ World Kitchen of Ohio, Massillon, OH
Jeff Burman, QDC Project Coordinator
330-830-5803
Three-day seminar reduced changeover time on a 400-ton coil-fed press from 245- to 39-minutes.
- ◇ A.O. Smith Corp., Owosso, MI
Howard Gingrich, QDC Project Manager
Terry Howdyshell, QDC Project Coordinator
989-723-7866
Three-day QDC Blitz reduced changeover time on a 200-ton coil-fed press from 39- to 14-minutes.
- ◇ Elkay Manufacturing, Lumberton, NC
Dimitri Roytberg, QDC Project Manager
708-786-5037
Three-day seminar reduced changeover on a 400-ton, two-press pressline from 90- to 22-minutes.



LIGHTNING TIME SAVERS, Inc.

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